



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-211
Job Sheet 167896-A



Part No: D206-642-211

Job Qty: 1 ea

Part Name: Skidtube LH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/7/17

Job Tracking No:

Due Date: 11/14/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: West Coast Helicopters - Nanaimo (CWEST09)

1985 Boxwood Road Nanaimo, BC, V9S 5X9 Canada ph:(250) 754-5448 fx:(250) 754-6954.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/14/17	0.00	0.00	Start Up Stores/Pkg1		ml
110	Packaging	1 pcs		11/14/17	0.00	0.00	Packaging1		ml
120	QC	1 pcs		11/14/17	0.00	0.00	QC4		SmB
125	DC	1 pcs		11/14/17	0.00	0.00	DC		JB
130	Packaging	1 pcs		11/14/17	0.00	0.00	Packaging3		
140	QC21-FG	1 Ea		11/14/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP206-642-211 CHG008
Descriptions: 130 - Identify and pack for shipping as per PPP D206-642-211

DAS
21 NOV 17 2017
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-41A 5010597	8	41	0	0
	AN4-6A 5010593	12	567	0	0
	AN4C5A 5010592	1	29	0	0
	AN5-11A 5010578	4	446	0	0
	AN5-7A 5010576	4	2,682	0	0
	AN6-44A 5010574	2	153	0	0
	D206-642-241 5010568	1	3	0	0
	D206-651-041 5010569	1	7	0	0
	D2652 5010951	16	104	0	0
	D2665-1 5010563	2	6	0	0
	D2666-1 5010525	2	6	0	0
	D2712 5010530	10	103	0	0
	D2884 5010549	16	16	0	0
	D2885 5010548	2	30	0	0
	D3413-1 5010547	1	49	0	0
	MS21042L3 5010545	8	1,372	0	0
	MS21042L4 5010544	12	1,668	0	0
	MS21042L6 5010543	2	226	0	0
	NAS1149C0463R 5010541	1	130	0	0
	NAS1149D0363J 5010538	8	613	0	0
	NAS1149D0463J 5010537	24	1,486	0	0
	NAS1149D0563J 5010528	8	1,376	0	0
	NAS1149D0663J 5010527	4	645	0	0

DART
1270 ABERDEEN ST
HAWKESBURY ON CANADA K6A 1K7
TEL 1 613 632 5200 www.dart-hawkesbury.com

PATENT US #5735484 / CA #2222184 / EURO #0828655

P/N D206-642-241

DESC Replacement Skidtube

LOT B113636

MODEL Bell 206A/B

CHG CHG006

STC SH98-4

STC SA00475SE

STC

MADE IN CANADA

TC APPROVAL # 09 89

D2729-4

Part Specifications

Specifications could not be found.

Plex 11/7/17 3:18 PM dart.poulin.mario

DART
AEROSPACE

S010956



Skidtube LH, High Gear with Standard Wearplates (2.5" Bolt
Spacing on Aft Saddle)

PART NO:

D206-642-211

Revision:

Operation:

Change No:

Start up Operation

Dart Aerospace Ltd.

1270 Aberdeen Street
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Mfg Date: 11/17/17

Job No: 167896-A

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -257	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-257	WEARSHOE KIT (REPLACES -247)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D4956-13	WEARSHOE (REPLACES D3535-13 + D3536-13)
23A					1	1	D4956-21	WEARSHOE (REPLACES D3535-21 + D3536-21)
24A					1	1	D4956-33	WEARSHOE (REPLACES D3535-33 + D3536-33)
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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Revision: Q

Date: 13.08.12